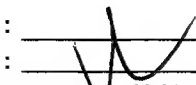
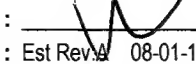


Date: Wednesday, 06/02/2008 2:20:52 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CO-PILOT (FACTORY STD) KIT
Job Number :	37258		
Estimate Number :	13120		
P.O. Number :		Part Number :	D350771013
This Issue :	06/02/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	/ /	Project Number :	N/A
Previous Run :	37096	Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :		Due Date :	13/02/2008
Comment :	Est Rev. 08-01-10 ECN1065 DD verified by:EC		

Qty: 1 **Um:** Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-771-013

CHG-001

N/A 

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3630041	CYCLIC STICK
-----	----------	--------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CYCLIC STICK

batch

B37024

4.0	D3634041	COLLECTIVE CONTROL STICK
-----	----------	--------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

COLLECTIVE CONTROL STICK

batch

B37026

5.0	133159	CLIP
-----	--------	------

**Comment:** Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s)

CLIP

Batch:

M103779

Date: Wednesday, 06/02/2008 2:20:52 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 37258

Part Number: D350771013

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	332A27 2114 21	BOOT
-----	----------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOOT

Batch: M106358

7.0	3410 14	Split Ring
-----	---------	------------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Split Ring

Batch: M105619

8.0	341A27 1368 20W	BOOT
-----	-----------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOOT

Batch: M106358

9.0	350A27 1185 00	PEDAL
-----	----------------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PEDAL

Batch: M107081

10.0	350A27 1185 01	PEDAL, DIRECTIONAL CONTROL
------	----------------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PEDAL, DIRECTIONAL CONTROL

Batch: M105727

11.0	350A27 1328 01	PLATE, BOOT MOUNT
------	----------------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PLATE, BOOT MOUNT

Batch: M106866

12.0	350A27 1340 20	COPILLOT GRIP ASSEMBLY
------	----------------	------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COPILLOT GRIP ASSEMBLY

Batch: M106866

8/2/11 (1)

Date: Wednesday, 06/02/2008 2:20:52 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 37258

Part Number: D350771013

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

350A27 1397 00

COVER, PITCH STICK



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

COVER, PITCH STICK

Batch: M106537

M106537

14.0

350A27 1525 0101

COLLERETTE FLANGE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

COLLERETTE FLANGE

350A27-1525-0101 or (350A27-1525-21)

Batch: M105124

M105124

15.0

350A27 1528 0101

SHIM



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHIM

350A27-1528-0101 or (350A27-1528-20)

Batch: M105124

M105124

16.0

A0023C06R35NW

PIN, LOCKING



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

PIN, LOCKING

Batch: M106358

M106358

17.0

ASNA0033 045

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Clamp

Batch: M105124

M105124

18.0

MS3116E20 41P

Connector, 41 pin



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Connector, 41 pin

Batch: M105690

M105690

19.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

05/02/11

Date: Wednesday, 06/02/2008 2:20:53 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 37258

Part Number: D350771013

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-771-013

Location: *B37258*

PPP Rev: *8h/11 sll (14)*

21.0

QC21

FINAL INSPECTION/W/O RELEASE



08.02.13

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.02.13